

# SIRUBA®

銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

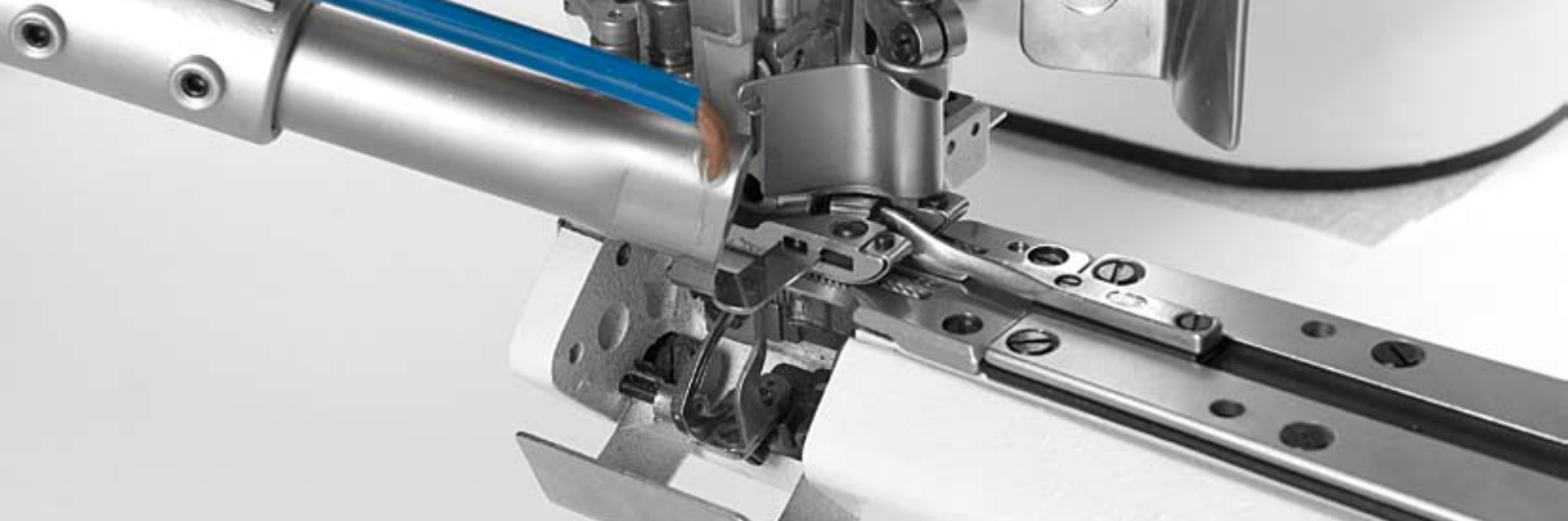


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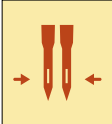
## D007R SERIES

4 Needle 6 Thread Feed-off-the-arm Flatseamer



D007R - 4 52 - 02 R - T1 / TT

针数  
Needle numbers



特殊规格  
Special specification

R	弧状车缝 Curved seaming
H	厚类车缝 (过目、过骨车缝) Heavy-weight material seaming (cross seaming of binding / taping or overlock seam)

选配件  
Attachment

机种别  
Model

四针六线曲臂式并缝机  
4 needle 6 thread feed-off-the-arm flatseamer

切刀  
Trimmer

01	
02	

车缝功能  
Seaming function

S	裤袜 For panty hose
DS	潜水衣 For diving suit
T1	织带(女用内衣裤) For attaching woven tape (Women's underwear)
T2	贴条(男用内衣裤) For attaching folded tape (Men's underwear)

# CHARACTERISTICS

## HIGH EFFICIENT PATENTED DIRECT-DRIVE DESIGN

### 高效节能直驱传动专利设计

特殊联轴器设计，微型伺服驱动主轴心；整机轻量化，传动敏捷，避震安静，动力充沛，缝制精准；高效伺服节省电费，电控辅件整合，提高缝制效益。

Compact servo-motor directly drives main shaft with special connector design. It features less weight, agile drive, anti-vibration, low noise, powerful output and precise seaming. Eventually, more cost-saving and integrable electro-control attachments effectively elevate sewing advantage.



## FULLY COVERSTITCHING FOR ALL LAPSEAMER SERIES

### 全系列并缝上下布边皆可四针包到位

特殊机构设计，适用不同面料，可达到上下布边皆可四针包到位之缝制需求。

Unique mechanism design to deal with wide range fabrics fulfills the sewing request for top and bottom plies lapseaming, going fully to both left and right edge of the stitch.



## PATENTED ELECTRIC PRESSER FOOT LIFTER MECHANISM

### 全新专利隐藏式抬压具机构

巧妙将抬压具电磁阀藉配重隐入机座，节省风力及气动配件；整机轻量化，避震安静，外型简洁；省时省力，提高产能。

The Solenoid smartly concealed in holding base, saving pneumatic volume and accessories, for less weight, anti-vibration, low noise, well balanced body and tidy looks, resulting in time-saving, labor-saving, and higher productivity.



## SPECIAL FABRIC TRIMMER DESIGN

### 特殊切布刀设计

采用特殊材质，经镜面处理，低磨擦系数，锋利耐用，提高缝制品质。

Unique fabric trimmer with special material and mirror finish, resulting in frictionless, sharp & durable trimming to enhance sewing quality.



## MINIMUM CYLINDER DESIGN

### 超细筒机构设计

过针部之悬臂周长仅150mm，小筒型之衣物缝制也能得心应手，如童装之袖子。

150mm circumference at the needles allows for sewing small tubular work, such as the sleeves seaming of kid's wear.



## MAXIMAL OPERATION SPACE DESIGN

### 超大操作空间设计

专利新颖机座设计；大幅提升工作台操作空间，取布省时；提高工作效率与缝制效果。

Brand-new patented holding base design, providing maximal operation space and saving time to take fabrics, enhances efficient operation and effective sewing.



## FUNCTIONAL PRESSER FOOT MECHANISM DESIGN

### 功能型压具机构设计

针对各式缝制要求，设计各款功能型压具(规格组)，满足各种缝制需求，如潜水衣，裤袜，贴条，贴织带，过目，过骨及一般并缝等。

Various functional presser feet (Gauge Sets) fulfill specific sewing requests, such as sewing diving suit, panty hose, attaching folded / woven tape, cross seaming of taping, binding or overlock seam and general seaming.



## FLOATABLE PRESSER FOOT DESIGN

### 贴浮式压具机构设计

弹片式压具机构，配合相应机型，结合较宽裕缝制特性，适用各种特性面料，如厚/薄料，弹性料，柔软料，纤细料等，满足各种缝制需求。

Fitted with various presser foot shoes in different models for a wider range application on specific fabrics, such as heavy/light, spandex, smooth & soft, delicate materials, to fulfill most kinds of sewing requests.



## IMPROVED SEALED THREAD HANDLING SET

### 改良型密封式控线结构

密封式控线钮；防止绕线；提高缝制之顺畅与稳定。

Sealed thread tension control knob design, preventing from exceptional winding, makes sewing smoother and stabler.



## BRAND-NEW AUTOMATIC LUBRICATION SYSTEM

### 全新自动润滑及滤油系统

特殊强制给油/回油及滤油油路系统；提高机器寿命，降低车缝区油污；提升缝制品质。

Special "Forced Lubrication" and "Forced Oil Collect" system with filter enhance machine lifetime and possibly eliminate oil stains to qualify sewing performance.

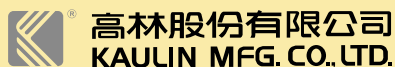


# APPLICATION

Model	Trimming	Cross-section	Fabric Weight		
			Light	Medium	Heavy
D007R-452-01			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-02			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-02R			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-02H				[Green bar indicating application for Medium and Heavy fabric weights]	
D007R-452-01-S			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-02-S			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-01-DS *	-				[Green bar indicating application for Heavy fabric weight]
D007R-452-02-T1			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-01-T2			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		
D007R-452-02-T2			[Green bar indicating application for Light, Medium, and Heavy fabric weights]		

「\*」 DS model : 出厂标准为不需切布之接并缝, 而此单切款也可适用于叠并缝。

「\*」 DS model : One side trimming is available for a lap seam but not for a standard butt seam.



The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.

由於對產品的改良更新, 本產品型錄中之產品規格及外觀的修改恕不事先通知。

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# ATTACHMENT



## AW1

须外接空压机  
for compressor compatible  
外接式吸布屑组

The external waste suction set



## AW2

内含吸风马达  
equipped with suction motor  
密封式吸布屑组

The sealed waste suction set



## TT

仅适用T1机型  
for T1 model only

送带机

Tape feeding device

MODEL	✂ x	👤	↔️	mm	🔥	mm	Needle No.	🌀	OPTIONAL
D007R-452-01 *	4	6	4.8/5.2/6.0/6.4	1.6	1 : 0.7	8	FL X 118GCS (4 PCS)	4200	AW1/AW2
D007R-452-02 *	4	6	4.8/5.2/6.0/6.4						AW1/AW2
D007R-452-02R *	4	6	4.8/5.2/6.0/6.4						AW1/AW2
D007R-452-02H	4	6	5.2/6.0						AW1/AW2
D007R-452-01-S	4	6	5.2/6.0	2.5	1 : 1.5	8	FLG - 8 (1 PC)	4200	AW1/AW2
D007R-452-02-S	4	6	5.2/6.0						AW1/AW2
D007R-452-01-DS	4	6	5.2/6.0	2.5	1 : 1.5	8	FLG - 8 (1 PC)	4200	AW1/AW2
D007R-452-02-T1	4	6	4.8/5.2/6.0						AW1/AW2/TT
D007R-452-01-T2	4	6	5.2/6.0						AW1/AW2
D007R-452-02-T2	4	6	5.2/6.0						AW1/AW2

### Remarks :

- 标示 \* 的型号也供应552机型(5针7线5.2针距)。
- 552机型具特殊针规，主适用于Spandex面料之缝制，采购此款机针时请迳洽Siruba代理商以符合原厂规格。
- FLG - 8为假针规格，避免车缝薄软面料之缝份起趋。
- The model with \* mark is available for 552 model (5 needle 7 thread 5.2 needle gauge).
- A 552 model with special needle shank spec is mainly designed for Spandex fabrics. While purchasing the needles of 552, please directly contact Siruba to meet original spec.
- FLG - 8 is a retainer for seaming light / soft materials without seam wrinkling.